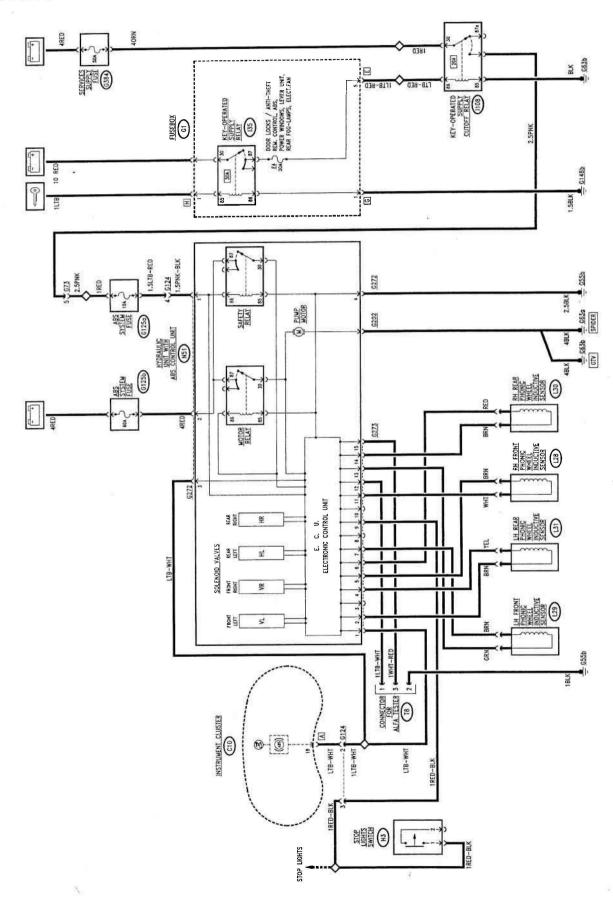


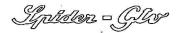
ABS SYSTEM (BOSCH 2Si)

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WIRING DIAGRAM





GENERAL DESCRIPTION

The car is equipped with an electronic wheel anti-lock system (BOSCH 2Si) which adjusts the braking pressure transmitted to the wheels preventing loss of road-holding under all tyre and road conditions.

The system has been designed to integrate, and not replace, the normal mechanical braking system, guaranteeing a high degree of safety in the event of a failure: in fact it operates on the same brake fluid as the conventional mechanical circuit.

Four sensors, located on the four wheels, inform the electronic control unit of the speed of each wheel continuously, thereby recording locking situations affecting the wheels, skidding and loss of grip.

In these situations, the control unit suitably operates the solenoid valves that modulate the pressure in the hydraulic circuit, eliminating wheel locking and bringing the car back to the limit of roadholding, which means that the braking distance is reduced to a minimum, without losing control of steering.

The **modulating solenoid valves** are, in this version of the system, four, one for each wheel.

Components

The system comprises:

- four magnetic induction sensors which read the speed of the wheels: L28; L29; L30; L31.
- the integrated electronic and hydraulic control unit N51, which houses the following:
 - the electronic control module (CPU)
 - · the four solenoid valves
 - · the brake fluid pump
 - · a safety relay
 - a pump control relay
- the connector for self-diagnosis T8
- the brake switch H3 (the same that turns on the stop lights) which signals the system the braking condition.

The ABS includes a self-diagnosis system which continually monitors all the system parameters and components: in the event of a failure or fault, the system cuts itself off automatically leaving the conventional servo-assisted mechanical braking system operational: the driver is alerted of this situation by a special warning light on the instrument cluster (C10).

Connecting to the diagnosis connector (**T8**) located next to the control unit, it is possible to use the signals of the "flashing code" to quickly locate the faulty component (see "Fault-finding").

The connector **T8** can also be used to connect to the ALFA ROMEO Tester.

FUNCTIONAL DESCRIPTION

System supply:

With a line protected by wander fuse **G125a** (10A) the key- operated voltage - leading from relay **I108** and from fuse **G384** - supplies pin 1 of connector **G272** of the ABS hydraulic unit **N51**, and from here it supplies the safety relay and energizes the coil: this way the relay supplies with battery voltage -leading from pin 2 of **G272** and from the line protected by fuse **G125b** (60A) - the electronic module and the coil of the engine relay: following a command from the electronic module, this operates the pump motor which delivers the pressure of the brake fluid to the wheels.

The electronic module and relays are earthed by pin 4 of connector **G272**, while the pump is earthed by connector **G202**.

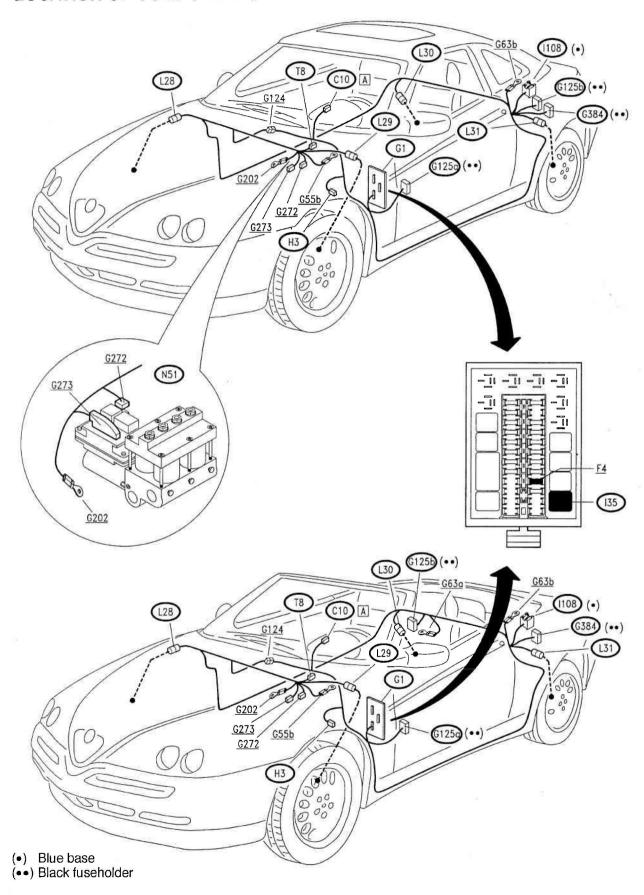
Sensors and solenoid valves:

Directly inside the control unit **N51**, the module is connected with three adjustment solenoid valves, which modulate the pressure on the brakes of the four wheels; outside, through connector **G273**, it is connected with the four sensors **L28** - **L29** - **L30** - **L31** which signal the speed of the single wheels, and with the brake switch **H3**, which sends a consent signal: in fact the ABS system cannot come into operation if the brake pedal is not pressed.

Self-diagnosis:

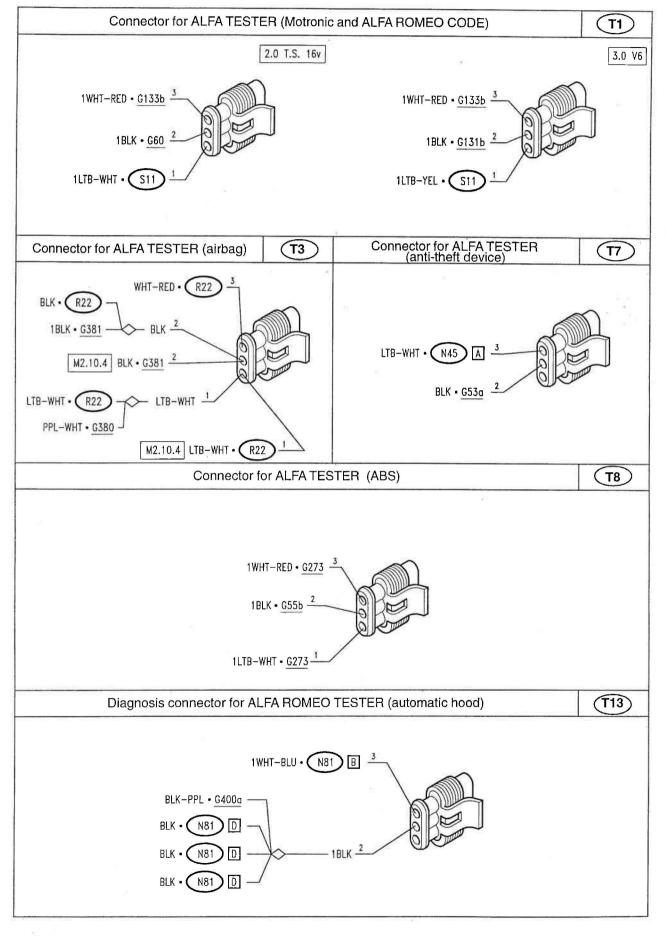
When the control unit detects problems through the self-diagnosis function, it sends a signal to the instrument cluster C10 which turns on the ABS warning light: this signal depends on a failure of the electronic module -pin 1 of connector G273- or on the hydraulic control - pin 3 of G272. The diagnosis connector T8, allows connection of the control unit with the ALFA ROMEO Tester or "reading" of the flashing code (see "Fault-finding").

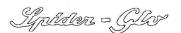
LOCATION OF COMPONENTS





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FAULT-FINDING

AUTOMATIC CHECK UPON IGNITION: when the car is started the "ABS warning light" on the instrument cluster turns on for appr. 2 secs., then it goes off meaning that the system is working properly. If the warning light stays on, carry out diagnosis using the flashing code, as mentioned previously.

If the warning light does not turn on, carry out test J.

Fault-Finding using the Flashing Code

The self-diagnosis system with which this system is fitted, makes it possible to quickly locate a faulty component following the instructions of a **FLASHING CODE**, which is activated as follows:

- earth the line of pin 1 of connector T8

power the ABS control unit N51 ("key-operated" supply")

Read the sequence of flashes on the "ABS warning light" on the instrument panel **C10**:

- for three times code "12" appears, meaning correct operation: if this does not occur, carry out test J
- the codes of the errors memorised appear (each repeated three times): carry out the test given in the following table
- code "12" appears for another three times, indicating the end of the sequence

NOTE: Resetting the memorised code is obtained by disconnecting the line of pin 1 of **T8** and engaging the ignition switch 20 times (or using the ALFA ROMEO Tester)

Error Codes Table

CODE	FAULT	CARRY OUT TEST
12	Start and end of diagnosis	_
No code (*)	Control unit and self-diagnosis fault	A
16	Faulty LH front solenoid valve (VL)	Check the impedance of the solenoid valve $(1.5 \div 2.5 \Omega)$ and the condition of the connections between the control unit and the solenoid valve; if necessary change the solenoid valve
17	Faulty RH front solenoid valve (VR)	Check the impedance of the solenoid valve $(1.5 \div 2.5 \Omega)$ and the condition of the connections between the control unit and the solenoid valve; if necessary change the solenoid valve
19	Faulty safety relay	В
25	Incorrect number of phonic wheel teeth	Change the phonic wheel concerned see Group 33 "BRAKES")
26	Faulty LH rear solenoid valve (HL)	Check the impedance of the solenoid valve $(1.5 \div 2.5 \Omega)$ and the condition of the connections between the control unit and the solenoid valve; if necessary change the solenoid valve
27	Faulty RH rear solenoid valve (HR)	Check the impedance of the solenoid valve $(1.5 \div 2.5 \Omega)$ and the condition of the connections between the control unit and the solenoid valve; if necessary change the solenoid valve
35	Faulty pump motor	C 49
37	Faulty brake switch (H3)	D
39	Faulty LH front sensor (L29)	Check the impedance of the sensor (appr.1 k Ω); change it if necessary. Then carry out the next test E .
41	LH front sensor (L29) not connected	E
42	Faulty RH sensor (L28)	Check the impedance of the sensor (appr. 1kΩ); change it if necessary. Then carry out the next test F .
43	RH front sensor (L28) not connected	F
44	Faulty LH rear sensor (L31)	Check the impedance of the sensor (appr. $1k\Omega$); change it if necessary. Then carry out the next test G .
45	LH rear sensor (L31) not connected	G
46	Faulty RH rear sensor (L30)	Check the impedance of the sensor (appr. 1kΩ); change it if necessary. Then carry out the next test H .
47	RH rear sensor (L30) not connected	· Н
48	Insufficient supply voltage	1
55	Faulty electronic control unit	Change the control unit, contained in N51
56	Operating error in diagnosis	-

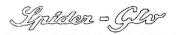
(*) if the warning light is not working, see test J



PRELIMINARY SYSTEM CHECK

TEST A

	TEST PROCEDURE		CORRECTIVE ACTION
A1 CHECK FUSES - Check the intactness of wander fuses G125a and G125b		OK OK	Carry out step A2 Change fuses - G125a (10A) - G125b (60A)
A2 Che	CHECK RELAYS eck the two relays in unit N51	OK ►	Carry out step A3 Change the relays if faulty
A3 — Che	CHECK VOLTAGE eck for 12 V at pin 2 of G272	OK ►	Carry out step A4 Restore the wiring between pin 2 of G272 and branch terminal board G56
A4 Tur	CHECK VOLTAGE In the key and check for 12 V at pin 1 of G272	OK ►	Carry out step A5 Restore the wiring between pin 1 of G272 and the fuse box G1, through fuse G125a, and relay I108
A5 - Ch	CHECK EARTH eck that G202 is earthed	(OK) ►	Carry out step A6 Restore the wiring between G202 and earth G63
A6 - Ch	CHECK EARTH eck that pin 4 of G272 is earthed	OK ►	CONTINUE DIAGNOSIS USING THE ALFA ROMEO TESTER OR USING THE FLASHING CODE Restore the wiring between pin 4 of G272 and earth G55b



FAULTY SAFETY RELAY

TEST B

	TEST PROCEDURE	RESULT	CORRECTIVE ACTION
B1	CHECK RELAY	(oк) ▶	Carry out step B2
	eck that the safety relay is working properly (in up N51)	ØK ►	Change the relay
B2	CHECK VOLTAGE	(oк) ▶	Carry out step B3
– Ch	eck for 12 V at pin 87 of the safety relay	ØK ►	In this case breaks of the connection between G272 and the safety relay are likely. Change group N51
В3	CHECK VOLTAGE	(oк) ▶	Carry out step B4
– Tur rela	n the key and check for 12 V at pin 86 of the safety ay	€	In this case breaks of the connection between G272 and the safety relay are likely. Change group N51
B4	CHECK VOLTAGE	(oк) ▶	Change the motor relay (also see test C)
– Tur rela	n the key and check for 12V at pin 86 of the motor ay	∞ ►	Change group N51

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FAULTY PUMP MOTOR

TEST C

	TEST PROCEDURE		CORRECTIVE ACTION
	CHECK RELAY eck the correct operation of the motor relay (in up N51)	OK ►	Carry out step C2
		(or) >	Change the relay, contained in N51
C2 – Che	eck for 12 V at pin 87 of the motor relay	(OK) ▶	Carry out step C3
		(oK) ►	In this case breaks are likely in the connection between G272 and the motor relay. Change group N51
C 3 — Tur	CHECK VOLTAGE In the key and check for 12 V at pin 86 of the motor	OK ▶	Carry out step C4
rela	у	ØK ►	Check the safety relay (see test B). If not, breaks are likely in the connection between the safety relay and the motor relay. Change group N51
C4 – Che	CHECK EARTH eck for 0 V at pin (-) of the pump motor	OK ►	Carry out step C5
		ØK ►	In this case breaks are likely in the connection between pin (-) of the pump motor and G202 . Change group N51
C5	CHECK PUMP	ОК ▶	If necessary , check the brake hydraulic circuit. (see
	lge pins 30 and 87 of the motor relay. Check that pump motor is working properly	OFF >	Group 33 "BRAKES") Change group N51 , complete with pump motor



FAULTY BRAKE SWITCH

TEST D

TEST PROCEDURE		RESULT	CORRECTIVE ACTION
D1	CHECK STOP LIGHTS	(oк) ▶	Covery out atom DO
– Ch	eck that the stop lights are working properly		Carry out step D2
		ØK ►	Change the stop lights switch H3 , or proceed as described in the "STOP LIGHTS" section
D2	CHECK VOLTAGE	(oк) ▶	Chack and if pagagan, shapes the start in
– Wit	h the pedal pressed, check for 12 V at pin 9 of		Check and if necessary change the electronic control unit contained in N51
		ØK ►	Restore the wiring between pin 9 of G273 and H3

LH FRONT SENSOR NOT CONNECTED

TEST E

	TEST PROCEDURE	RESULT	CORRECTIVE ACTION
E1	CHECK OPEN CIRCUIT	(ok) ▶	Carry out step E2
- Turn the key and check for an open circuit between pins 7 and 13 of G273			Carry out step E3
E2 - Disc	CHECK CONTINUITY connect the sensor L29 and check for continuity	ОК ▶	Check and if necessary change the sensor L29.
betv	ween the sensor and pin 7 of G273 , and between sensor and pin 13 of G273	Ø K ►	Restore the wiring between L29 and G273
E3	CHECK OPEN CIRCUIT	(oк) ▶	Check and if necessary change sensor L29.
	connect the sensor L29 and check for an open uit between pins 7 and 13 of G273 (wiring side)	Ø ►	Restore the wiring eliminating the short circuit between the cables connecting L29 with G273

RH FRONT SENSOR NOT CONNECTED

TEST F

	TEST PROCEDURE	RESULT	CORRECTIVE ACTION
F1	CHECK OPEN CIRCUIT	(OV)	
	on the key and check for an open circuit between s 5 and 11 of G273	OK ►	Carry out step F2 Carry out step F3
F2 - Dis	CHECK CONTINUITY connect the sensor L28 check for continuity	OK ▶	Check and if necessary change the sensor L28.
betv	ween the sensor and pin 5 of G273 , and between sensor and pin 11 of G273	Ø K ►	Restore the wiring between L28 and G273
F3	CHECK OPEN CIRCUIT	(oK) ▶	Check and if pageograms shorter the same Lee
- Disconnect the sensor L28 and check for an open			Check and if necessary change the sensor L28 .
Circl	uit between pins 5 and 11 of G273 (wiring side)	ØK ►	Restore the wiring eliminating the short circuit between the cables connecting L28 with G273

LH REAR SENSOR NOT CONNECTED

TEST G

TEST PROCEDURE		TEST PROCEDURE RESULT	
G1 – Tur	CHECK OPEN CIRCUIT n the key and check for an open circuit between	OK ►	CORRECTIVE ACTION Carry out step G2
pins	s 4 and 2 of G273	∞ ►	Carry out step G3
G2	CHECK CONTINUITY	(ok) ▶	Chaole and if necessary
betv	connect the sensor L31 and check for continuity ween the sensor and pin 4 of G273, and between sensor and pin 2 of G273	∞ ►	Check and if necessary change the sensor L31. Restore the wiring between L31 and G273
G3	CHECK OPEN CIRCUIT	(ok) ▶	Chook and it was
- Disconnect the sensor L31 and check for an open circuit between pins 4 and 2 of G273 (wiring side)			Check and if necessary change the sensor L31.
	(3,	(oK) ►	Restore the wiring eliminating the short circuit between the cables connecting L31 with G273

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RH REAR SENSOR NOT CONNECTED

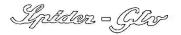
TEST H

	TEST PROCEDURE	RESULT	CORRECTIVE ACTION
H1	CHECK OPEN CIRCUIT	(oK) ▶	Carry out step H2
	n the key and check for an open circuit between s 6 and 14 of G273	∞ ►	Carry out step H3
H2	CHECK CONTINUITY	(ok) ▶	Check and if necessary change the sensor L30.
bet	connect the sensor L30 and check for continuity ween the sensor and pin 6 of G273 , and between sensor and pin 14 of G273	 ★	Restore the wiring between L30 and G273
НЗ	CHECK OPEN CIRCUIT	(ok) ▶	Check and if necessary change the sensor L30 .
	connect the sensor L28 and check for an open uit between pins 6 and 14 of G273 (wiring side)	∞ ►	Restore the wiring eliminating the short circuit between the cables connecting L30 with G273

INSUFFICIENT SUPPLY VOLTAGE

TEST I

	TEST PROCEDURE	RESULT	CORRECTIVE ACTION
1 - Ch	CHECK VOLTAGE eck that the battery voltage is 12V	OK ►	Carry out step I2
		Ø K ►	Restore the correct voltage recharging or changing the battery A1
I2 – Ch	CHECK VOLTAGE eck for a voltage of 12 V at pin 2 of G272	OK ►	Carry out step I3
	0		Restore the wiring between pin 2 of G272 and the battery A1 , through fuse G125b
	CHECK VOLTAGE th the key turned, check for a voltage of 12 V at pin f G272	OK ►	CONTINUE DIAGNOSIS USING THE ALFA ROMEO TESTER
		OK >	Restore the wiring between pin 1 of G272 and the fusebox G1 , through fuse G125a , and relay I108



"ABS" WARNING LIGHT NOT WORKING (fails to turn on for faults)

TEST J

CHECK CONTINUITY k the continuity between pin 12 of G273 and pin connector T8 and between pin 15 of G273 and pin 178	RESULT OK	CORRECTIVE ACTION Carry out step J2
connector T8 and between pin 15 of G273 and	OK ►	Carry out step J2
onnector T8 and between pin 15 of G273 and of T8	(M)	
and the contract of the contra		Restore the wiring between G273 and connector T8
CHECK EARTH SIGNAL		
Turn the key and check for, 0V for a few seconds at		Change the instrument cluster C10
of the instrument cluster C10	ØK ►	Carry out step J3
HECK EARTH SIGNAL		
ne key and check for, 0V for a few seconds at f G273	OK) ►	Restore the wiring between G273 and C10 Also check the wiring between pin 3 of G272 and C10
	(OK) >	Change the control unit contained in N51
-	ne key and check for, 0V for a few seconds at of the instrument cluster C10 HECK EARTH SIGNAL e key and check for, 0V for a few seconds at	The key and check for, 0V for a few seconds at of the instrument cluster C10 HECK EARTH SIGNAL The key and check for, 0V for a few seconds at 6 G273